

EXECUTIVE – PRODUCTION PLANNING & TECHNICAL

Department: Production
Employment Type: Full-Time
Job Location: Balasore, Odisha
Experience: 7–10 Years
Qualification: B.Sc. / CIPET or equivalent qualification.
Salary: As per Industry Standards / Commensurate with Experience

About the Position

Jagdamba Polymers Limited is looking for a technically sound and practically oriented professional having good knowledge of **Injection Moulding and Production Planning & Control (PPC)**.

The candidate should be capable of combining technical knowledge of plastic processing with effective production planning, scheduling and coordination to ensure optimum utilisation of machines, manpower and materials and timely completion of customer orders.

Key Responsibilities

- Prepare and monitor daily, weekly and monthly production plans based on customer orders, production capacity and business requirements.
- Prepare production schedules considering machine capacity, mould availability, manpower, raw material availability, changeover requirements and delivery commitments.
- Monitor production progress against planned targets and take timely corrective and follow-up actions.
- Coordinate with Production, Sales, Stores, Purchase, Quality, Maintenance and Dispatch departments.
- Ensure optimum utilisation of machines, manpower, moulds, raw materials and other production resources.
- Monitor production shortages, delays, breakdowns and other constraints affecting production plans.
- Coordinate with Stores and Purchase for timely availability of raw materials, packaging materials and other production requirements.
- Maintain and update production plans, schedules, production records, MIS and other reports.
- Analyse production data and identify opportunities for improving productivity, capacity utilisation and adherence to production schedules.
- Coordinate with the Production team for achieving production targets and timely completion of customer orders.

- Support implementation of **5S, Kaizen, Autonomous Maintenance, Lean Manufacturing** and other productivity-improvement initiatives.

Technical Knowledge & Skills

- Good practical knowledge of Injection Moulding processes and plastic manufacturing.
- Good understanding of Production Planning & Control (PPC).
- Knowledge of machine capacity planning, production scheduling and resource planning.
- Basic understanding of moulds, mould changeovers, machine operation and production-related troubleshooting.
- Understanding of production efficiency, productivity and machine utilisation.
- Knowledge of 5S, Kaizen, Autonomous Maintenance and other Lean Manufacturing practices.
- Good analytical, planning and problem-solving skills.
- Good working knowledge of MS Excel, MS Office and computer applications.
- Ability to prepare and analyse production MIS and planning reports.
- Good communication, coordination and follow-up skills.
- Ability to work effectively under production schedules and time-bound delivery commitments.
- Knowledge and practical exposure to AI-based business applications, automation and digital tools will be considered an added advantage.

Preference: Candidates having experience in the **plastic manufacturing industry, particularly injection moulding**, will be preferred. Candidates from Odisha may also be preferred; however, there is no bar for suitable candidates from other states.